



# Technical data sheet

## Instant adhesive

### MD GLUE BS.406

08.04.2019

#### low viscosity

**NSF Registration No. 150268** Category Code: P1

Base	Ethyl Cyanacrylat
Color	transparent
Viscosity 25°C	3-10 mPa.s
Density	1,05 g/cm <sup>3</sup>
Setting time aluminium	5-10 seconds
Setting rubber	2-5 seconds
Final cure	24 hours
Max. gap filling	0,05 mm
Temperature resistance	-50°C to +80°C
Thermal conductivity ASTM C 177	0,1
Tensile shear strength steel DIN 53283	22 N/mm <sup>2</sup>
Shelf life at 5°C to 8°C	12 months

#### REACH registered

**Not** included in this product:

Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perfluorierte surfactants, PFOA, PFOX, phthalates, silicone

Description to use:

The parts to be bonded must be clean, oil- and greasefree. Give MD GLUE thinly on one side and pressing parts together. To accelerate the curing, you can use MD ACTIVATOR NO. 9 No.9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our MD PRIMER NO. 7.

The values are average values. They serve merely for your information, but assume no warranty.

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The information in this product has been compiled to the best of our knowledge and is intended purely for information purposes. No claims can be inferred therefrom. Before use, thorough experiments should be carried out. Our brochure represents a basis. Responsibility for possible measures to protect property and persons lies with the user. Safety data sheets on the required standard are available for all products on request.



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Material combinations	MD GLUE BS.406 Instant adhesive
metal	++
plastic*	++
rubber	++
EPDM-Elastomeric	++
wood	
glas/ceramic	+
leather	
comment	rapidly bond capillarity
+ suitable ++ ideal	
Storage	cool, dry, dark, optimum temperature 6°C to 8°C
RoHS conform	
Packaging	Item number
25 bottles á 10 g	MGL.BS.F10
12 bottles à 20 g / display	MGL.BS.F20
12 bottles à 50 g / display	MGL.BS.F50
1 bottle á 500 g	MGL.BS.F500
1 container á 20 kg	MGL.BS.K20
Other packaging on request	

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